



HYDRAULIC PISTON ROTATING GROUP

The rotating group of a piston pump is comprised of a cylinder barrel that is rotated by a shaft; seven or nine pistons installed in the cylinder block with brass shoes attached. As the cylinder block turns the pistons travel in and out of the bore of the block. This is how the flow is generated. During service it is suggested that if pistons are to be replaced all should be changed. At CTP, we sell all these parts individually or as a complete group. These groups are listed below:

Engine Model/Application	Barrel Part No.	Piston Part No.
345B, 385C, 120H, 143H	1559136	1559112 (9)
120H, 135H, 140H	1588966	2959689 (9) SET
12G, 130G, 140G	9J8660	8J2022 (9)
12G, 14G, D6H	9T7774	9T7765 (9)
14G, 16G, 225, 245	9J2417	1U2738 (9)
D8R, D9R	9T8448	9T8452 (9)
215, 215B	9J3522	8J2037 (9)
225B, 793D	9T3370	9T3371 (7)
307C, 4M40	1949987	1076666 (9) SET
318B	1709959	1858979 (9) SET
318BL	1709960	1858979 (9) SET
320, 320B, 320L	1184053	Included w/ Barrel
320, 320B, 320L	1184054	Included w/ Barrel
320, 320L	5I8631	5I8632 (9)
320B, 325B	0874783	0995713 (7)
320B, 322C, 325D	1347134	1475860 (9) SET
320C, 320CL	1733496	1915709 (9) SET
320C, 320CL	1733498	1915709 (9) SET
322C, 325C	1948371	1884210 (9) SET
322C, 325C	1948374	1884210 (9) SET
325, 325L	7Y4209	4I8834
325, 325L, 330L	1111116	4I6448 (9) SET
325B	1336777	1475860 (9) SET
330, 330L	5I4311	5I8401 (7)
330, 330L	0856259	5I4171 (9) SET
330C, 345B, 522B	1884097	2835980 (7)
330D, 345C	2478710	2959691 (9) SET

Engine Model/Application	Barrel Part No.	Piston Part No.
336F, 340F, 349D	1884164	3349982 (9) SET
345B	1709976	2959687 (9)
350, 350L	7I8179	7I8178 (9) SET
350, 350L	7I8180	7I8178 (9) SET
416D, 420D, 430D	1960226	6E6151 (9)
416E, 422E, 428E	1683380	1683384 (9)
426, D4	9T3026	9T3018 (9)
426B, D11R	6E4007	6E6151 (9)
446B	9T7757	9T7761 (9) SET
446B, 545C	1165305	1165298 (9)
623F, 623G	9T1687	1656969 (7)
834K, 836K, 962M, D6T	2667836	2334880 (9)
914G, 939C, D4C	1331848	1261400 (9)
938G	9T8250	9T8249 (9)
938H, 962H, 966H, 972H	2560083	1884210 (9) SET
963D, D7E, D8T	2717599	6E4358 (9)
980M, 982M	2861674	1970079 (9)
992, 994	9J8667	4T3122 (9)
924F, 928G, 988F	9T3863	9T3868 (9) SET
D6H, D6H LGP	9T7729	9T7731 (9)
D7R	1410828	9T4180 (9)
627G, D8R	1838446	6E4358
E180, E240	4I9472	4I9469 (SET)
E200B, EL200B	0996342	0963989 (9) SET
E180, E240	4I9473	0963989 (9) SET

Number in parenthesis () after the piston part number indicates the quantity of pistons per barrel needed.

* Other part no. not included in the list are available. Please contact your sales representative if you have any questions. Part Numbers are used for reference purposes only.