



# SCRAPER CUTTING EDGES

CTP Heat-Treated edges offer the best combination of wear and impact resistance. Manufactured from a boron steel alloy, Scraper Cutting Edges offer good penetration to match any job.

Model	Edge Thickness		Stinger Arrangement		Bolts Per Edge	Nuts Per Edge
	in	mm	Center	End		
613B, 613C, 613G	0.88	22	4T6611	4T6613	4F7827 (15)	2J3506 (15)
615, 615C	0.88	22	9W5807	N/A	4J9058 (17)	2J3507 (17)
621B, 621E, 621F, 627B, 627E, 627F	1.12	28	4T2896	4T6380	3J2801 (14)	2J3507 (14)
621B, 621E, 621F, 627B, 627E, 627F	0.88	22	4T6568	4T6612	3J2801 (14)	2J3507 (14)
623B, 623E, 623F, J619, J621	0.88	22	4T2887	4T6612	4F4042 (20)	2J3507 (20)
623B, 623E, 623F, J619, J621	1.12	28	4T2895	4T6380	4F4042 (20)	2J3507 (20)
631D, 631E, 637D, 637E	1.12	28	4T3444	4T6378	4F4042 (16)	2J3507 (16)
631D, 631E, 637D, 637E	0.88	22	4T6566	4T6614	4F4042 (16)	2J3507 (16)
631D, 631E, 637D, 637E	1.38	35	9J4369	9W6092	4F4042 (16)	2J3507 (16)
631D, 631E, 637D, 637E	1.62	41	9J5899	7J2959	4F4042 (16)	2J3507 (16)

Numbers in parentheses ( ) after the part number equal the quantity required.

\* Other part no. not included in the list are available. Please contact your sales representative if you have any questions.

Part Numbers are used for reference purposes only.